

Date: Thursday, 2/8/2007 12:04:58 PM
 User: Kim Johnston

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: 3/4" FOAM SEAL
Job Number	: 30681		
Estimate Number	: 10139		
P.O. Number	: N/A	Part Number	: D2464
This Issue	: 2/8/2007	S.O. No.	: N/A
Prsht Rev.	: NC	Drawing Number	: D2464 REV B
First Issue	: N/A	Project Number	: N/A
Previous Run	: 28812	Drawing Revision	: B
		Material	: N/A
Written By	: <i>[Signature]</i>	Due Date	: 2/23/2007
Checked & Approved By	: <i>[Signature]</i> 1070208	Qty:	500
Comment	: Est: A 00.06.05 New Issue EC	Um:	Each

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PG	PURCHASING
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Comment: PURCHASING

Issue P/O: 3089 Purchase part as per Dwg D2464

Possible Supplier: Accurate Rubber

Material release note required

C 207102109 *500ft*

2.0	451500008	SEAL
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Comment: Qty.: 1.0000 f(s)/Unit Total : 300.0000 f(s)

3/4 " FOAM SEAL

3.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Receive & Inspect for Transit Damage

Ensure Material Release Note is attached

P. U 7/3/6 500

4.0	QC6	DIMENSIONAL CHECK
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Comment: DIMENSIONAL CHECK

2070307

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

C 207103108 *500ft*

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA: AB Date: 07/03/08
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Thursday, 2/8/2007 12:04:59 PM

User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: 3/4" FOAM SEAL

Job Number: 30681

Part Number: D2464

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



500g

Comment: FINAL INSPECTION/W/O RELEASE

2/7/03/08

Job Completion



u 07/03/08

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

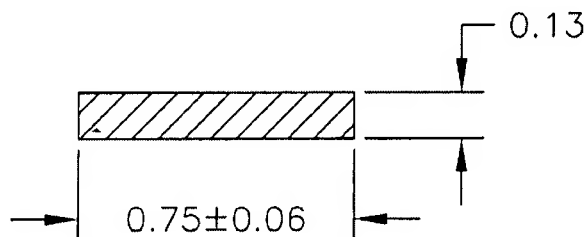
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



DESIGN CP	DRAWN BY CP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D2464	REV. B SHEET 1 OF 1
DATE 05.01.07		TITLE NEOPRENE SEAL	SCALE NTS
A	98.09.11	NEW ISSUE	
B	05.01.07	REMOVE 'REF'; ADD SPEC	

SPECIFICATION CONTROL DRAWING



D2464-XXXX BLACK CLOSED CELL NEOPRENE SEAL WITH ADHESIVE BASE
PER ASTM D-1056-98 CLASS 2C1 TYPE IV1
LENGTH

EG: 87.5" LONG: D2464-0875
10" LONG: D2464-0100

RELEASED
05.02.02

POSSIBLE SUPPLIERS:
ACCURATE RUBBER, P/N 451500008

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 30681

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12771 No. 5 Road
Richmond, B.C.
Canada V7A 4E9
Tel : (604) 274-9955
Fax : (604) 274-1013

CERTIFICATE OF COMPLIANCE

Date : 02/27/2007

Customer : Dart Aerospace LTD

Customer P.O. # : P000003089

ACR W.O. # : 124047

Item # : 451500008

Item Description: 1/8" x 3/4" C.C.NEO Sponge Adh. Back

ACR Compound : IV1- P- 02

Date Shipped: 02/27/2007

This Certifies that to the best of our knowledge the material delivered under this contract is in accordance with the terms of the contract, and with ACR Group quality standards.

FAXED

Mohsen Ahmadi

(ACR GROUP INC. REPRESENTATIVE)